



Inspection Certificate

Project: ---

Client: **Siempelkamp Giesserei GmbH**
Krefeld / Germany

Office: **Dortmund**

Clients Order Number:

Date: **13 June 2013**

Order Status: **complete**

Inspection Dates

First: **13 May 2013**

Final: **13 May 2013**

This certificate is issued to the above client to certify that a surveyor to Lloyd's Register did, at their request, attend their works for the purpose of inspecting their welding department and verification of their LR approved welding procedure qualification as listed below.

Base material: Spheroidal cast iron EN-GJS-400	WPS: 111/01.01+02	Certified under: DTM 0107069/3
	WPS : 114/01.01+02	
	WSP: 97/6/8	Certified under: DSF 9793197/1A1
	WPS: 92/6/3	Certified under: DTM 0107069/1, DSF 9703046/1
Base material: Spheroidal cast iron EN-GJS-400-18U LT	WPS: TQS 4/2000 Rev. 1, TQS 14/2000	Certified under: DTM 0007072/1
Base material: Spheroidal cast iron EN-GJS-400-18U LT	WPS: 2003/12	Certified under: DTM 207089/1
Base material: Grey cast iron EN-GJL-250	WPS: TQS 87/92	Certified under: DTM 0107069/4
Base material: Grey cast iron EN-GJL-300	WPS: TQS 17/94	Certified under: DTM 0107069/5
Base material: Spheroidal cast iron EN-GJS-600	WPS: TQS 93/92	Certified under: DTM 0107069/2


K. Nebel
Surveyor to Lloyd's Register EMEA

EN/Gbu

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